



# CHAPCO® Safe-Set® 975

## Wet-Set and Outdoor Carpet Adhesive



### PRODUCT DATA

#### 1. PRODUCT NAME

CHAPCO® Safe-Set® 975 Wet-Set and Outdoor Carpet Adhesive

#### 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
1105 South Frontenac Street  
Aurora, IL 60504-6451 U.S.A.  
800.552.6225 Office  
800-832-9023 Technical Support  
800.952.2368 Fax  
chapco-adhesive.com

#### 3. DESCRIPTION

CHAPCO® Safe-Set® 975 Wet-Set and Outdoor Carpet Adhesive can be used for the most demanding jobs. It is a high strength, low odor, wet-set formula that allows the mechanic to install material without wasting time waiting for the adhesive to develop tack. Can be used for both interior and exterior installations.

#### Uses

Carpet backings include but are not limited to: Jute, ActionBac, Hot Melt Back, Woven, Latex Unitary, Urethane Back, Needle Punched, Foam Rubber Back. Substrates include but are not limited to: Concrete, marble, terrazzo, metal, plywood, hardboard underlayment, and association grade particleboard underlayment.

#### Product Features

- High Moisture Technology - up to 86% RH / 8 lbs. MVER
- ASTM F2170 - 86% RH and ASTM F1869 - HMT at 8 lbs.
- Rapid-setting and drying times for accelerated installations
- Extremely high-strength adhesive to be used for the most demanding jobs
- Extremely low-odor – ideal for use in occupied buildings
- LEED Compliant (VOC 0 g/L) and CRI Green Label Plus Certified
- For use with Jute, ActionBac, Hot Melt Back, Woven, Latex Unitary, Urethane Back, Closed-Cellular Urethane, Sponge-Rubber, Needlepunch, and Foam Rubber Back

#### Packaging

Four U.S. gallon pail (15.14 L)  
Product # 15035582

#### Coverage

Approximately 10-12 square yards (90-108 square feet) per gallon. Coverage will vary with the type of floor covering and job conditions.

#### Storage/Shelf Life

Store inside at temperatures of 60°F to 100°F. Do not allow product to freeze. Keep container tightly closed when not in use. Always store in an upright position. Keep out of reach of children. Maximum shelf life is one year from date of manufacture in unopened container.

#### Limitations

Not for use with PVC or vinyl backed carpet. Not for use in the presence of moisture or high alkalinity (pH>9). Do not wet-clean carpet for 30 days after installation.

#### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about guidelines for the proper use and application of the covered CHAPCO® products under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

#### 4. TECHNICAL DATA

CHAPCO® Safe-Set® 975 Wet-Set and Outdoor Carpet Adhesive	
Base	Latex
Consistency	Heavy
Shelf Life	One Year, Unopened
Color	Beige
Weight per gallon	10.5 lbs.
Open Time	20 Minutes
VOC	0 g/L Calculated

#### 5. INSTALLATION INSTRUCTIONS

##### Preparation of Surfaces

Floor must be clean, smooth, dry and free of any foreign matter that would interfere with a good bond. Fill all cracks and depressions with a suitable floor patch. For best results, the area to be installed, adhesive and flooring should be conditioned at 65°F (18°C) and at a maximum relative humidity of 86% for at least 24 hours before and after installation.

All concrete substrates must be tested for moisture and pH prior to flooring installation. Install flooring with CHAPCO® Safe-Set® 975 over concrete with a moisture vapor emission rate up to 8 lb. per 1,000 sq. ft. (3.63 kg/ 93 m<sup>2</sup>) per 24 hours when tested in accordance with ASTM F1869 or up to 86% RH when tested in accordance with ASTM F2170. For concrete with greater moisture levels, treat the concrete with CHAPCO'S DEFENDER™ Moisture Vapor Barrier. See Product Data Sheet for details. Test for pH in accordance with ASTM F710. Range of 7-9 is required.

##### Application Instructions

1. Lay out flooring material according to manufacturer's specifications.
2. Apply adhesive evenly to the substrate according to industry standards or as recommended by the flooring manufacturer.
3. Set the material into the adhesive within 20 minutes after troweling. Material can be adjusted within this time. Lift a corner of material periodically to see that the adhesive is transferring 100% to the material backing. If sufficient transfer is not attained, apply additional adhesive.
4. When necessary to seam carpet, follow the carpet manufacturer's instructions.
5. Press and smooth material firmly into the adhesive with a roller, according to manufacturer's recommendations.
6. Do not wet-clean carpet for 30 days after installation.

##### Clean-up

Wet adhesive may be removed with warm, soapy water and a rag. Dry adhesive should be removed mechanically.

#### 6. AVAILABILITY

To locate a distributor in your area, please contact:

phone: 800-832-9002

website: [chapco-adhesive.com](http://chapco-adhesive.com)

CARPET ADHESIVES



# CHAPCO® Safe-Set 975

PRODUCT DATA

## 7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit [chapco-adhesive.com](http://chapco-adhesive.com). To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

## 8. MAINTENANCE

Refer to carpet manufacturer's guidelines. Do not use excessive water during maintenance and/or cleaning.

## 9. TECHNICAL SERVICES

### Technical and Safety Literature:

To acquire Technical and safety literature, please visit our website at [chapco-adhesive.com](http://chapco-adhesive.com).



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