



# CHAPCO® Safe-Set® 10

## Non-Flammable Carpet Pad Adhesive

### PRODUCT DATA

#### 1. PRODUCT NAME

CHAPCO® Safe-Set® 10 Non-Flammable Carpet Pad Adhesive

#### 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
1105 South Frontenac Street  
Aurora, IL 60504-6451 U.S.A.  
800.552.6225 Office  
800-832-9023 Technical Support  
800.952.2368 Fax  
chapco-adhesive.com

#### 3. DESCRIPTION

All CHAPCO® Safe-Set® adhesives are solvent-free, non-flammable, freeze/thaw stable, and nearly odor-free. Safe-Set adhesives can be used where other adhesives might present potential health risks. They are suitable for office buildings, hotels, hospitals, schools, restaurants, and assisted living facilities.

Safe-Set 10 can be used to adhere carpet padding to porous subfloors. It bonds quickly to facilitate fast carpet installations. Prevents wrinkling and shifting during the Stretch-In method of installation.

#### Packaging

One U.S. Gallon jug (3.7 L)  
Product #15035574

#### Coverage

Approximately 600-700 lineal feet per gallon.

#### Storage/Shelf Life

Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using. Maximum shelf life is 1 year from date of manufacture in unopened package.

#### Limitations

The finished installation must be protected from moisture and/or freezing for a minimum of 24 hours.

#### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about guidelines for the proper use and application of the covered CHAPCO products under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

#### 4. TECHNICAL DATA

CHAPCO® Safe-Set® 10 Non-Flammable Carpet Pad Adhesive	
Base	Latex
Consistency	Liquid
Shelf Life	One Year, Unopened
Color	Cream
Weight per gallon	8.85 lbs.
Open Time	5-10 Minutes
VOC	0 g/L Calculated

#### 5. INSTALLATION INSTRUCTIONS

##### Preparation of Surfaces

Use on grade, above grade, or below grade. The floor must be sound, dry, and free from dirt, dust, old adhesives, grease, wax, or other foreign matter. Concrete floors must be fully cured, free from dust, moisture, excessive alkalinity, curing agents, and excessive moisture vapor emissions (3 lbs./1,000 SF/24 hrs.). On- and below-grade concrete must have a satisfactory moisture barrier beneath the slab.

##### Application Instructions

Lay out the cushion to determine seam pattern prior to spreading adhesive. Using a carpet awl, puncture six to eight 1/8" holes along the top, side panel of the container. Vent the container with a single hole on the opposite top, side panel. Lay the container on the surface to be adhered, holes down and push along all seam lines and the entire perimeter of the room. Check the adhesive flow periodically to ensure an even coat of CHAPCO Safe-Set 10 is dispersing as the container is pushed across the surface of the substrate. The container acts as your applicator, spreading the adhesive into a thin film. While the adhesive is still wet, walk the cushion down into the adhesive to ensure transfer to the cushions backing. The application process will ensure a fast set-up securing the cushion within 10-15 minutes.

##### Clean-up

Fresh adhesive (less than 8 hours old) can be removed with ice cold soapy water and wet cloth. Dried adhesive can be removed from carpet with mineral spirits or acetone. For dried adhesive film, use mineral spirits or acetone carefully, as these products can compromise the floor finishes. Always refer to the material manufacturer for proper dried adhesive removal procedures.

#### 6. AVAILABILITY

To locate a distributor in your area, please contact:

phone: 800-832-9002

website: [chapco-adhesive.com](http://chapco-adhesive.com)

#### 7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms.

**H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit [chapco-adhesive.com](http://chapco-adhesive.com). To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

#### 8. MAINTENANCE

Not applicable.

#### 9. TECHNICAL SERVICES

##### Technical and Safety Literature:

To acquire Technical and safety literature, please visit our website at [chapco-adhesive.com](http://chapco-adhesive.com).



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SPECIALTY ADHESIVES