



**CHAPCO**

**PRODUCT  
DATA**

**SEAM ADHESIVES**

# CHAPCO® 31

## Universal Seam Sealer

### 1. PRODUCT NAME

CHAPCO® 31 Universal Seam Sealer

### 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
1105 South Frontenac Street  
Aurora, IL 60504-6451 U.S.A.  
800.552.6225 Office  
800.952.2368 Fax  
chapco-adhesive.com

### 3. DESCRIPTION

CHAPCO® 31 is a latex based, non-flammable, carpet seam sealer specially formulated to prevent edge raveling and to seal the seams of most commercial and outdoor carpets including vinyl backs in direct glue down, stretch in, and double glue down installations. It is compatible with most carpet backings ActionBac, Jute, Latex Unitary, Wovens, Rubber Backed, Urethane (Attached Cushion). It is fast setting and moisture proof. Adhesive is freeze/thaw stable to 10°F. Not for use with vinyl sheet goods.

#### Product Features

- Solvent-free, non-flammable
- Fast setting
- Moisture proof

#### Packaging

One 8 Fl. Oz. bottle (236 ml)  
Product #7048275969

One U.S. Quart bottle (945 ml)  
Product #7048275169

#### Coverage

Approximately 160 lineal feet per 8 oz. bottle.  
Approximately 640 lineal feet per quart bottle.

#### Storage/Shelf Life

Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using. Maximum shelf life is 1 year from date of manufacture in unopened package.

#### Limitations

Not for use with vinyl sheet goods. Avoid contact with the nap of the carpet; clean immediately with soap and water. Dried adhesive can be removed with mineral spirits, used sparingly.

#### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about guidelines for the proper use and application of the covered CHAPCO® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

### 4. TECHNICAL DATA

| CHAPCO® 31 Universal Seam Sealer |                     |
|----------------------------------|---------------------|
| Base                             | Latex               |
| Consistency                      | Thin Syrup          |
| Shelf Life                       | One Year, Unopened  |
| Color                            | White (Dries Clear) |
| Weight per gallon                | 8.7 lbs.            |
| Open Time                        | 25-30 Minutes       |
| VOC                              | 34 g/L (calculated) |

### 5. INSTALLATION INSTRUCTIONS

#### Preparation of Surfaces

None

#### Application Instructions

When using the hot melt method of seam preparation, proper application of this product should be limited to just the backing edge and base of carpet nap. After the proper amount of CHAPCO® 31 has been put along either edge of the carpet, it must be rubbed into the edge. Be careful not to transfer adhesive onto the top of the carpet nap. Allow to completely dry prior to constructing a hot melt seam.

When using direct glue down or double bond methods of seam preparation, apply a 1/8" bead with the applicator tip positioned at the carpets primary backing and the base of the carpet nap. Immediately butt to the opposite cut edge. Avoid adhesive contact with the top of the carpet nap.

#### Clean-up

Soap and water, safety solvent or mineral spirits.

### 6. AVAILABILITY AND COST

To locate a distributor in your area, please contact:

phone: 800-832-9002

website: [chapco-adhesive.com](http://chapco-adhesive.com)

### 7. WARRANTY

H.B. Fuller Construction Products Inc. offers a limited warranty on this product when installed in accordance with H.B. Fuller Construction Products Inc. printed specifications. Ask your sales associate or call 800-832-9002 for a copy of the limited warranty.

### 8. MAINTENANCE

Not applicable.

### 9. TECHNICAL ASSISTANCE

Information is available by calling the Technical Support Hotline:

Toll-free: 800-832-9023

#### Technical and Safety Literature:

To acquire Technical and safety literature, please call 800-832-9023.



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